



Specter Off-Road, Inc.
21600 Nordhoff Street, Chatsworth, CA 91311
WWW.SOR.COM - (818) 882-1238
E-Mail: sor@sor.com

URETHANE WINDSHIELD WIPER COVER INSTALLATION INSTRUCTIONS

PART #192-15A/B-A

Drilling Instructions

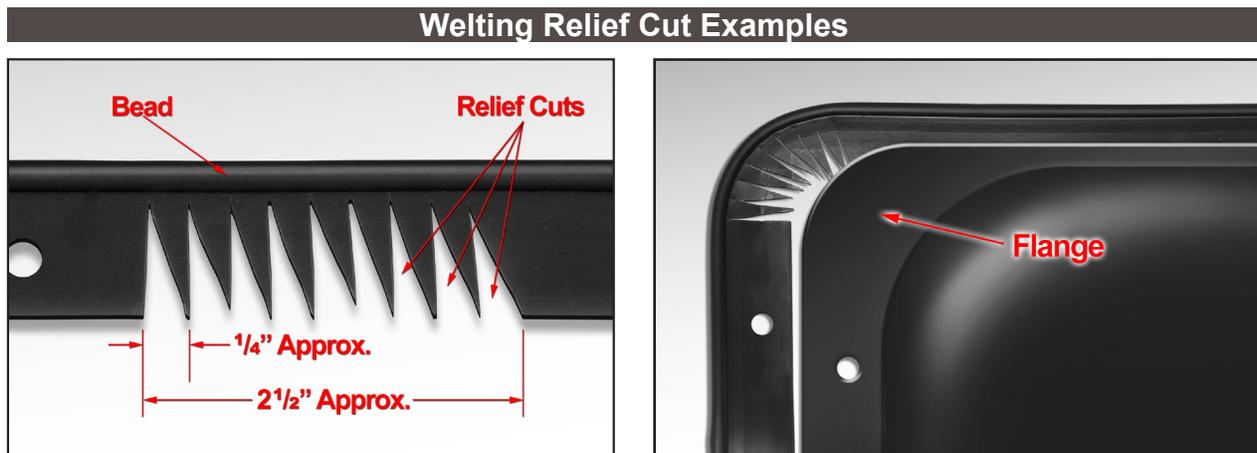
1. Select the template that matches the windshield wiper motor cover (the cover) you purchased. It should match the year and model of your Land Cruiser windshield frame.
2. Align the template to the cover and tape it in place. Using a sharp object, punch through the paper at the center of each cross hair marking the cover for drilling. Hint, use the blue outline for 1975-9/77 and the red outline for 9/77-1984 covers.
3. Drill small pilot holes in the cover on the 4 marks you made. Check alignment with your windshield before drilling them to final size.

Preparing the Welting

You will need to make relief cuts in the welting to insure it follows the radiused corners of the cover. Make sure the cover is properly drilled before you begin working on the welting. You will use bolts through the holes in the cover and the welting to figure out the position of the radiuses. Note that the ends will start and finish on the bottom edge of the wiper motor cover.

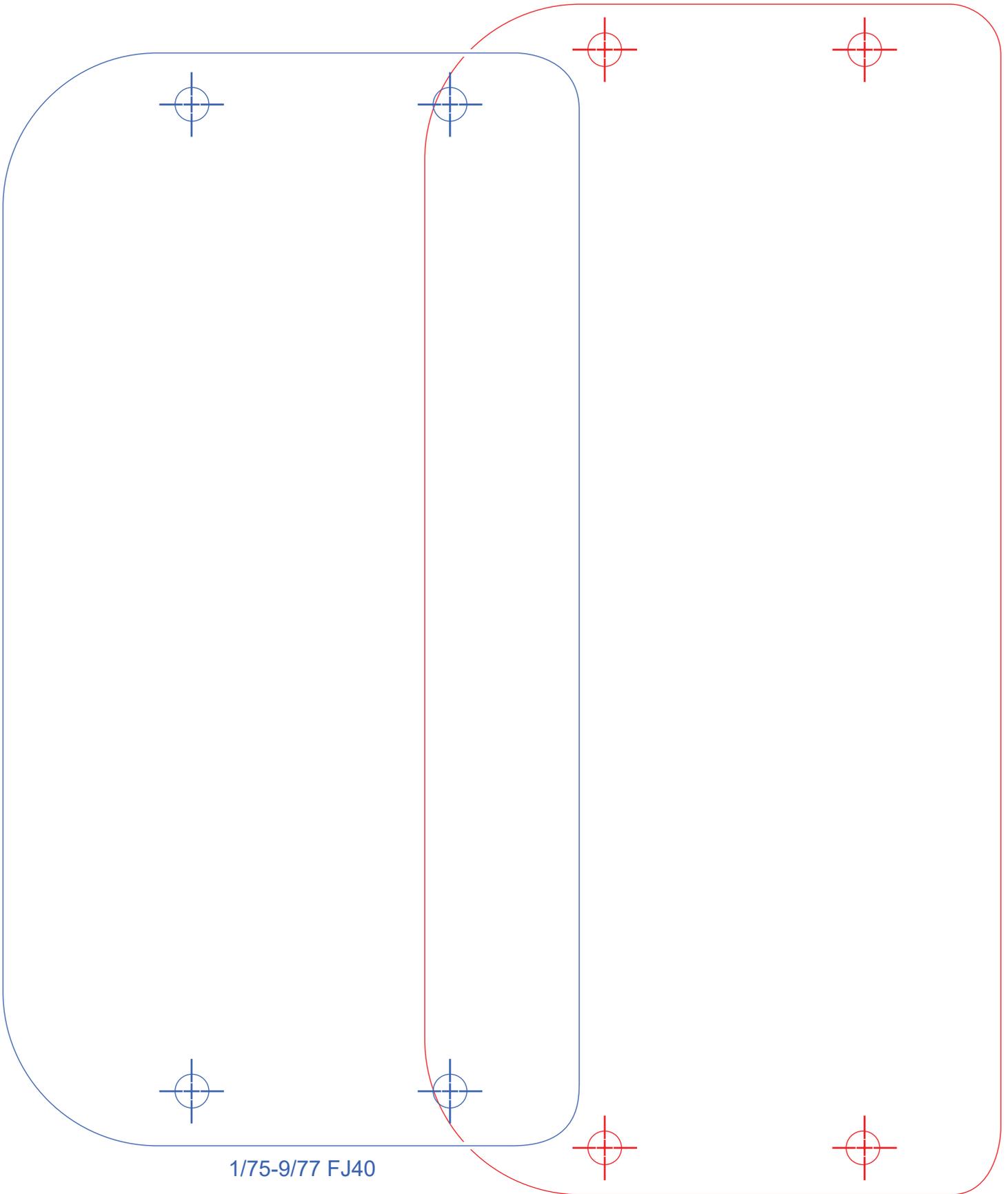
1. Align the welting to one side of the cover leaving enough material to follow the lower radius and end just beyond the center of the cover. Mark and cut holes for the screws to pass through the welting.
2. Insert two screws through the cover and through the welting and mark the welting where the top and bottom radius will start and finish. Repeat for the other side.
3. Remove the welting from the cover. Making sure not to cut into the bead of the welting; make relief cuts in the welting as shown in the example below.
4. Use weatherstrip adhesive to attach the welting to the cover. Follow the instruction on the adhesive package and rough up the back surface of flange to ensure adhesion.

The cover can be painted. Follow your paint manufacturer flex additive instructions.





SOR Wiper Motor Cover Drilling Template



1/75-9/77 FJ40

9/77-1984 FJ40