



21600 NORDHOFF ST. CHATSWORTH  
CALIFORNIA 91311 USA  
PH: (818) 882-1238 FAX: (818) 882-7144  
sor@sor.com, www.sor.com

## **#309-832-TF FRONT TUFF DUCK SLIP COVER FITS 1/98 & LATER 100 SERIES**

### **PLEASE READ INSTRUCTIONS BEFORE INSTALLATION**

Warm up slip covers in the sun till they are soft and warm before installation. Or you can put slip cover inside pillow case and put in clothes dryer for a few minutes. Be careful to close slip cover so the slip covers do not come in contact with the dryer drum, other wise you will melt the backing on this slip cover.

Be sure to hook the loop strips sewn on the underside of the headrest covers, along the back and sides of the cushions are separated. When properly installed, the tags on the back seat pockets should be facing each other.

### **INSTALLATION INSTRUCTIONS**

- STEP 1. Remove the headrest from the backrests.
- STEP 2. Snugly fit the slip covers over the backrest and around the armrests.
- STEP 3. Fit the flap for the backrest thru the bottom seat cushion, pull the flap thru to the back. Mate the hook strip on the flap to the loop strip on the underside of the backrest for a nice tight fit.
- STEP 4. Position the slip cover over the bottom cushion and pull the flap thru the opening between the cushion and the backrest. Mate the hook strip on each side with the loop strip on the flap for a nice tight fit. Then take the loop strip on the outside of the bottom cushion & connect it to the backrest to connect the backrest and the bottom covers.
- STEP 5. Mate the hook and loop strips at the back of the cutout for the armrests.
- STEP 6. With the folding armrests in the down position fit a cover over each armrest.
- STEP 7. Reinstall the headrest and secure in the upper, first latch position. Install the headrest covers over the factory headrests. Mate the hook and loop strips on the underside.

After a few days of normal use, the covers will conform to the contour of your seats.

### **CARE INSTRUCTIONS**

Cold water wash, line dry. May be dry cleaned, no Trichlorethylene.

NOTE: if covers are left in direct sunlight for extended periods of time covers will tend to fade.



VIEW: Left Front Seat, Lower Back Left Corner

## Hook & Loop Connection Points

### Front Seat, 100 Series Land Cruiser

- 1 SEAT BACK LOOP from seat back** — This lower seat back rear piece attaches to the seat back front #2.
- 2 SEAT BACK HOOK from seat back front** — This piece is pulled from the front of the seat, under the seat back and attaches to #1.
- 3 SEAT BOTTOM HOOK from seat bottom side** — This seat bottom side piece is pulled tight and attaches to the seat back rear LOOP piece, #1.
- 4 SEAT BOTTOM LOOP from seat bottom top** — This seat bottom top piece is pulled through to the back under the seat back, the #4 loops are hidden in this view.
- 5 SEAT BOTTOM HOOK on seat bottom strap** — The seat bottom straps are run under the seat bottom plastic corners and attached to the loops on each side of the seat bottom top piece #4 (#4 loops are hidden from view).

