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#321-62

60 Series Sliding Windows Installation Instructions

PLEASE READ INSTRUCTIONS COMPLETELY PRIOR TO BEGINNING INSTALLATION.

These sliding windows are designed to use the OEM style gaskets. If you need to replace the cargo window gaskets order part number 114-082A quantity 2 prior to beginning the installation procedure.

The tools and equipment needed for this installation include: blade screwdriver, 1/8" nylon or cotton cord 15 feet long, rubber lubricant or mild liquid dish soap and another person to assist.

1. If you have the chrome inserts in the weather-stripping and plan to keep them, use masking tape to temporarily seal these inserts into the gasket. Start by getting inside the vehicle cargo compartment with your helper on the outside of the window to support and catch the glass as it is removed. Using the blade screwdriver carefully pry up the inside lip of the gasket taking care not to damage the headliner material. Using your fingers continue to lift and roll the gasket into the window opening while applying gentle pressure outward. Glass will release from the vehicle opening with gasket in place.
2. Once the gasket and window are removed put your head into the opening and look at the vertical pinchwelds. The OEM glass is curved, the slider is less curved than the OEM glass, so you need to slightly straighten both the front and rear vertical pinchwelds prior to installing the slider. A rubber mallet or a piece of wood and a hammer works well. Gently tap the pinchweld inwards toward the interior of the vehicle. Start in the center and work toward the top and bottom of the window opening.
3. Carefully reposition the gasket on the new sliding window making sure the exterior side of the gasket and window are facing correctly to the outside of the vehicle. Place the 1/8" cord around the window gasket in the pinchweld pocket of the gasket, overlapping the cord at the bottom center. Lubricate the pinchweld pocket and lip of the gasket with rubber lubricant or mild liquid dishwashing soap.
4. Carefully pick up the window and gasket assembly. Bring the window to the vehicle opening and pass both cord ends through the opening. Press the window and gasket tightly against the pinch welds. With your helper holding the glass assembly firmly, pull the cord ends slowly from the inside to reset the gasket lip over the pinchweld flange. Continue this process all the way around the window until the gasket is seated completely. Follow this procedure for both passenger and driver side windows. Clean the glass, gasket and frame and the installation is complete.