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SOR 40 Series Carpet Sets

Installation Instructions for SOR Part Numbers: #342-470, #342-473 & #342-479

SOR Carpet Sets are custom fit for your Cruiser. They are tailored to fit the 3 styles of floor board available on the 40 Series from 1965 to 1984. These Carpet mats are not cut out for shift levers, roll cages or factory rear heater. Unless your vehicle is the stock early style with the column/vacuum transfer shift combination, you will need to cut openings for shift levers and customize for any accessories specific to your vehicle. Specter Off-Road will NOT be responsible nor will we except returns on miss cut carpet. If you do not feel you can successfully install this product, seek professional help

Installing Carpet Set

1. Remove the transmission and transercase knobs. Remove the outer boot. If you vehicle has an inner transfer boot, remove it as well to avoid cutting it during the installation process. The carpet will lie between the outer and inner boot when reinstalled.
2. Though it is possible to install without removing the shift levers, for a better fit, SOR recommends you remove the transmission and transercase levers. Please refer to your service manual for this process.
3. Place a rag over the transmission lever tower on the transmission to protect both the transmission and the back of the new carpet during installation.
4. Lay the carpet in position.
5. Do one opening at a time. Follow instructions 5-10 for each opening, completing the processes before moving to the next opening.
6. Feel for the opening in the floorboard. With a sharp razor knife, cut an "X" across the center. Make the X smaller than the finished size of the opening. Be careful not over cut the carpet. The flange of the boot will screw through the carpet holding it in position.
7. Check finished position of the carpet once again before cutting it clear of the opening in the floorboard.
8. Cut the carpet clear of the opening using the edge of the opening in the floorboard as a guide. Cut it approximately one quarter inch smaller than the opening. You can trim it flush to the edge at a later date if desired.
9. Reinstall the shift lever and boot to assist holding the carpet in position while you cut for other lever. If applicable, reinstall the inner boot. Use an awl to locate the screw holes through the carpet. Carefully open the hole in the carpet to allow the screw to pass through freely and not catch on the carpet resulting in runs.
10. Reinstall lever boot screws
11. Repeat step 5-10 for the other lever opening.
12. Reinstall shift lever knobs and enjoy your new SOR Carpet Set.